

# **Commercial On-farm Food Safety Management Systems**



**John McQueen**

**Chief Executive Officer**

**Australian Dairy Farmers' (ADF)**

# Background



- ⌘ In 1995, ADFF, DRDC and 3 co-operative dairy companies began a joint project to develop an on-farm HACCP scheme.
- ⌘ It was to be a complete quality assurance (QA) programme.
- ⌘ ADFF believed it was important to be involved to ensure it would be practical in its application and would clearly show our farmers were producing safe food.

# Dairy First



- ⌘ Dairy First was launched in June, 1997.
- ⌘ It was very comprehensive but was designed to be a flexible QA system.
- ⌘ It allows each company to design their own QA programme to address their customers requirements.
- ⌘ Each dairy company develops relationships with their customers and they have varying requirements.

# Dairy First (cont.)



- ⌘ In other words - one on-farm QA programme does not fit all commercial circumstances.
- ⌘ Not all elements of an on-farm HACCP scheme relate to food safety - customers have other requirements that companies need to meet, eg cell counts, protein and butterfat content, animal health, animal welfare, type of purchased feeds, etc.

# Dairy First (cont.)



- ⌘ Dairy First was a HACCP programme that provided the opportunity to incorporate all these issues if there was a commercial reason to do so.
- ⌘ With different on-farm programmes operated by each company, we believed it was important to have a set of common essential food safety issues that all company schemes would incorporate.

# Essential Elements



- ⌘ These were about minimising any possibility of agricultural and veterinary chemicals, microbiological organisms and physical contaminants finding their way into milk and meat on farm.
- ⌘ This must be supported with an audit protocol for each dairy company's on-farm QA programme.

# Essential Elements (cont.)



## ⌘ Animal Health and Treatments

- ☑ Correct use of agricultural and veterinary chemicals
- ☑ Vaccinations etc
- ☑ Antibiotics
- ☑ Withholding periods
- ☑ Recording system of treatments, dates, withholding periods.

## ⌘ Animal Identification System

- ☑ Adequate identification of treated animals (to ensure treated animals milk and meat is not marketed).

# Essential Elements (cont.)



## ⌘ Livestock Introduced

- ☑ A check system to ensure introduced animals are monitored for animal health and those that have been treated with agricultural and veterinary chemicals are identified.

## ⌘ Water Supply (Stock and Shed)

## ⌘ Stock Feed Supplies (Home Grown and Introduced)

- ☑ A check system to ensure withholding periods are observed for stock feed supplies that have been treated with chemicals - both home grown or bought.
- ☑ Other contaminants.



# Essential Elements (cont.)



## ⌘ Milk Cooling and Storage

- ☑ In accordance with Australian Standards.

## ⌘ Cleaning and Sanitation

- ☑ Adequate cleaning programs
- ☑ Good quality water supply

## ⌘ Dairy Maintenance Programme

- ☑ Maintenance of cooling and milking equipment

# Essential Elements (cont.)



## ⌘ Shed and Surrounds and Waste Management

- ☑ Minimise risk of contaminants

- ☑ Minimise contamination of water courses

## ⌘ Training and Appropriate Competencies

- ☑ Can be formal and/or informal

## ⌘ Appropriate Records to Verify Actions Taken

# Conclusion



- ⌘ The essential elements are part of a common sense approach to good dairy farming practice and have always been part of normal daily farming operations.
- ⌘ On-farm QA systems provide customers and consumers with confidence that the raw product is produced in a safe food environment.

# Conclusion (cont.)



- ⌘ The non food safety elements of QA must be based on commercial customer focused arrangements, and not have a regulated one model fits all approach.
- ⌘ Dairy First has led to a number of on-farm QA systems being implemented by dairy companies that are commercially sensible yet still incorporate the non-negotiable elements of safe food production.